



LEFT HAND WAY COVER OUTLINE

MINIMUM RECOMMENDED SPACE BEHIND ENCLOSURE

ELECTRICAL ENCLOSURE OUTLINE

RIGHT HAND WAY COVER OUTLINE

ELECTRICAL POWER & AIR POWER SUPPLY CONNECTED HERE

2.25 TYP.

F-79 MACHINE BED OUTLINE

MINIMUM MACHINE OPERATOR AND LOADING / WORK AREA

FRONT

NOTE:
 ① BOLT POSITION INDICATORS ○ ANCHOR BOLTS
 ○ JACKING BOLTS
 ANCHOR BOLTS ARE 3/4-10 THREAD.
 ② NET WEIGHT OF MACHINE APPROXIMATELY 11,000 lbs.
 ③ APPROXIMATE MAXIMUM WEIGHT OF WORKPIECE, 4000 lbs.
 ④ HEIGHT OF MACHINE, 118" [2997.2]

POWER REQUIRED:
 ELECTRICAL - 208/240 VOLT
 SINGLE PHASE,
 50 OR 60 Hz
 30 AMP SERVICE
 AIR - 95/100 PSI
 3 C.F.M.

11013C		TOLERANCES UNLESS NOTED DECIMALS		THE CUTTING EDGE	
1 PLACE ± .05	2 PLACE ± .01	3 PLACE ± .001	HOLD DOWN AND JACKING BOLT LOCATIONS - MACHINE BED EM79		
ANGLES ± .5°	FINISH 125	DRWN: shawnc	SCALE: 1:8	DRAWING NO. 11013C	
DATE: 1/23/2012					

Mass	N/A	NO.	DATE:	REQUEST	REVISION:
HEAT TREAT:	None	MATERIAL:			

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