



NOTE:
 ① BOLT POSITION INDICATORS: * JACKING BOLTS, ⊕ ANCHOR BOLTS
 ANCHOR BOLTS ARE 3/4-10 UNC THREAD.
 ② WEIGHT OF 24" THICK FOUNDATION, APPROXIMATELY 24,000 LBS.
 ③ NET WEIGHT OF MACHINE, APPROXIMATELY 18,500 LBS.
 ④
 ⑤ A MINIMUM OF 24" THICK REINFORCED CONCRETE IS SUGGESTED FOR ADEQUATE SUPPORT. SUPPORT UNDER SLAP MUST ALSO BE ADEQUATE. (SUGGESTED REINFORCEMENT, - 3 LAYERS, SPACED 6" APART, 1/2" DIA. REBAR, ARRANGED IN A 12" SQUARE PATTERN.
 ⑥ HEIGHT OF MACHINE, 140".

MACHINE OPERATOR AND LOADING WORK AREA, 5FT MINIMUM IS RECOMMENDED FOR FRONT

POWER REQUIRED:
 ELECTRICAL - 208/240 VOLT
 3 PHASE, 60Hz
 60 A SERVICE
 LINE VOLTAGE VARIATION
 ±5% OF RATED
 (CLOSED DELTA)
 95-100 PSI
 3 CFM
 AIR

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TOLERANCES UNLESS NOTED DECIMALS	ROTTER THE CUTTING EDGE MANUFACTURING	1
1 PLACE ± .05		
2 PLACE ± .01		
3 PLACE ± .001	HOLD DOWN AND JACKING BOLT LOCATIONS, MACHINE BED EM104	
ANGLES ± .5°	DRWN: Shawn	SCALE: 1:8
FINISH 125	DATE: 1/31/2013	DRAWING NO. 6161Q

Paint:	1	1/13/2015	ANTHONY	REMOVED MAX WORKPIECE WEIGHT NOTE 4.
Mass: N/A	REV	TODAY'S	REQUEST	UPDATED APPROXIMATE MACHINE WEIGHT.
HEAT TREAT: None	MATERIAL:			DESCRIPTION

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