



NOTE:
 1 BOLT POSITION INDICATORS * JACKING BOLTS
 ⊕ ANCHOR BOLTS
 ANCHOR BOLTS ARE 3/4-10 UNC THREAD
 2 WEIGHT OF 24" THICK FOUNDATION, APPROXIMATELY 20,000 LBS.
 3 NET WEIGHT OF MACHINE APPROXIMATELY 17,000 LBS.
 4
 5 A MINIMUM OF 24" THICK REINFORCED CONCRETE IS SUGGESTED FOR ADEQUATE SUPPORT. SUPPORT UNDER SLAB MUST ALSO BE ADEQUATE. (SUGGESTED REINFORCEMENT - 3 LAYERS, SPACED 6" APART, 1/2" DIA. REBAR, ARRANGED IN A 12" SQUARE PATTERN.
 6 HEIGHT OF MACHINE, 140"

POWER REQUIRED:
 ELECTRICAL - 208/240 VOLT
 3 PHASE, 60Hz
 60 A SERVICE
 LINE VOLTAGE VARIATION
 ± 5% OF RATED
 (CLOSED DELTA)
 AIR - 95-100 PSI
 3 CFM

Paint:	1	1/13/2015	ANTHONY	REMOVED MAX WORKPIECE WEIGHT NOTE 4.
Mass: N/A	REV	TODAY'S	REQUEST	DESCRIPTION
HEAT TREAT:			MATERIAL:	

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TOLERANCES UNLESS NOTED DECIMALS
 1 PLACE # .05
 2 PLACE # .01
 3 PLACE # .001
 ANGLES # 5 -
 FINISH 1/2

ROTLER THE CUTTING EDGE
 MANUFACTURING

HOLD DOWN AND JACKING BOLT LOCATIONS, MACHINE BED EM103

DRWN: Shawn SCALE: 1:8 DRAWING NO. 6161R
 DATE: 2/5/2013

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