



- NOTE:**
- BOLT POSITION INDICATORS: ANCHOR BOLTS JACKING BOLTS. ANCHOR BOLTS ARE 3/4-10 THREAD.
  - NET WEIGHT OF MACHINE APPROXIMATELY 43,000 LBS
  - APPROXIMATE MAXIMUM WEIGHT OF WORKPIECE 25,000 LBS
  - A MINIMUM OF 3" THICK REINFORCED CONCRETE IS SUGGESTED FOR ADEQUATE SUPPORT. SUPPORT UNDER SLAB MUST ALSO BE ADEQUATE. (SUGGESTED REINFORCEMENT - 3 LAYERS, SPACED 6" APART, 1/2" DIA. REBAR ARRANGED IN A 12" SQUARE PATTERN) IT IS THE CUSTOMER'S RESPONSIBILITY TO DETERMINE THE APPROPRIATE FLOORING FOR LOCAL CONDITIONS
  - HEIGHT OF MACHINE, 164"

**POWER REQUIRED:**  
ELECTRICAL - 208/240 VOLT  
3 PHASE, 60HZ  
60 AMP SERVICE  
LINE VOLTAGE VARIATION  
± 3% OF RATED  
CLOSED DELTA  
AIR - 95/100 PSI  
3 C.F.M.

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HOLD DOWN BOLT LOCATIONS - MACHINE BED AND TABLE, EM193 STANDARD INSTALL		<b>1</b>
DATE: 9/18/2009 SCALE: 1:16 DRAWING NO.: 10026	CATEGORY:	DRAWN: shawnc CHECKED:

PART:	QUANTITY:	ORDER NO.:	ORDER DATE:	ORDER DESCRIPTION:
MESS: 405539 910 Basec	REQ'D:	REQ'D:	REQ'D:	REQ'D:
HEAT TREAT:	MATERIAL:	ORDER:	ORDER:	ORDER:

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