



NOTE:

- BOLT POSITION INDICATORS: \oplus ANCHOR BOLTS \odot JACKING BOLTS. ANCHOR BOLTS ARE 3/4-10 THREAD.
- NET WEIGHT OF MACHINE APPROXIMATELY 40,000 LBS
- APPROXIMATE MAXIMUM WEIGHT OF WORKPIECE 15,000 LBS
- A MINIMUM OF 36" THICK REINFORCED CONCRETE IS SUGGESTED FOR ADEQUATE SUPPORT. SUPPORT UNDER SLAB MUST ALSO BE ADEQUATE. (SUGGESTED REINFORCEMENT - 3 LAYERS, SPACED 6" APART, 1/2" DIA. REBAR ARRANGED IN A 12" SQUARE PATTERN) IT IS THE CUSTOMER'S RESPONSIBILITY TO DETERMINE THE APPROPRIATE FLOORING FOR LOCAL CONDITIONS
- HEIGHT OF MACHINE: 164".

TOP VIEW
SCALE 1:12

POWER REQUIRED:
ELECTRICAL - 208/240 VOLT
3 PHASE, 60HZ
60 AMP SERVICE
LINE VOLTAGE VARIATION $\pm 3\%$ OF RATED
CLOSED DELTA
AIR 95/100 PSI
3 C.F.M.

PART:		QUANTITY:		UNITS:		DESCRIPTION:	
MATERIAL:		TOLERANCES:		FINISH:		HEAT TREAT:	
HEAT TREAT: NONE		MATERIAL:		CATEGORY:		DATE: 10/9/2013	

10026A SHEET 1 OF 1

ROTTLER THE CUTTING EDGE

HOLD DOWN BOLT LOCATIONS - MACHINE BED AND TABLE, EM107 STANDARD INSTALL

SCALE: 1:12 DRAWING NO: 10026A

D 10026A SHEET 1 OF 1