INTRODUCING

ROTTLER

F 1 0 X S

Features:

Automatic CNC Hole-to-Hole Cylinder Boring

Programmable Depth Multiple Pass CNC Surfacing



V8 Floor to Floor Boring and Decking In 30 Minutes

Machine Specifications:

Machine Dimensions — 61" Wide x 45" Deep x 80" Tall

Machine Weight — 4500lbs

Power Requirements – 208-240V, 30A, 50/60Hz, Single Phase

Table Size — 54" x 21"

Horizontal Travel - 50"

Vertical Travel - 15"

Spindle Power - 3.3HP

Spindle Speed — 100 — 1200 RPM

ARRIVING TO SHOPS NEAR YOU Q2 2025







ROTTLER

Cylinder Block Work:

- Quick Change Tooling Drawbar
- Servo Driven Automatic Bore Centering System
- Automatic Offset Boring for Hone Overstroke Clearance
- Flexibility from Inline 4 Cylinders to Large Diesels
- Ridgid Spindle for Up to .200" Sleeving Cuts
- Control Main to Deck Parallelism with Precision Mainline Locating Systems
- 1.5"-9" Bore Range with Optional CutterHeads



Cylinder Head Work:

- Cylinder Head Surfacings with 7209M or 7330 Fixture Options
- Automatic Programmable Multi-Pass Rough and Finish Cylces
- 10" or 14" Diameter Fly-Cutters Available
- Optional 6303M PCD Inserts for Aluminum Applications
- Optional 6303B CBN Inserts for Cast Iron Applications
- Optional 6303W CBN Inserts for Hardened Steel Liners Application*



Options and Applications:

- Universal Head and Block Fixture (7330) Automotive Blocks and Heads
- Mid Range Automotive and Diesel Fixture (7331) Automotive Blocks up to Overroad Diesel Blocks
- Production V BLock Fixture (502–1–72F) Automotive V6 and V8 Blocks
- Dual Axis Leveling Table (7209M) Automotive and Overroad Diesel Cylinder Heads













^{*6303}W Requires Optional 6303U Positive Rake Tool-Holder